



AC 114

CERTIFICATE

WELDING OF RAIL VEHICLES AND THEIR COMPONENT PARTS ACC. TO PN-EN 15085-2:2021-03

The Products and Persons Certification Bureau of the Polski Rejestr Statków S.A., al gen. Józefa Hallera 126, 80-416 Gdańsk, certifies hereby that the requirements for welding works are met within the below scope:

Classification level CL1 acc. to PN-EN 15085-2:2021-03

Application field:

Production of metal structures and their parts

Name of Organization:

Weldon Sp. z o.o.

Brzezówka 90A

39-102 Brzezówka

The scope of certification is presented in Appendix to the Certificate.

The first issue of the Certificate: **2021-12-28**

The Certificate is valid until: **2027-12-27**

Certificate No.: **CW/RAIL/002/1**



Certification Division Director

Przemysław Gałka

Gdańsk, 2024-12-28

PRS S.A.
al. gen. Józefa Hallera 126
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APPENDIX TO CERTIFICATE

CW/RAIL/002/1

issued by the Products and Persons Certification Bureau of the Polski Rejestr Statków S.A.

granted to Organization:

Weldon Sp. z o.o.

Brzezówka 90A

39-102 Brzezówka

1. Scope of certification:

Welding process acc. to PN-EN ISO 4063	Material group acc. to CEN ISO/TR 15608	Size	Remarks
135, 141, 121	1.2	BW: 3,0 [mm] ÷ 32,0 [mm]	PN-EN ISO 15614-1 (manual welding)
135, 141, 121	1.2	FW: 1,7 [mm] ÷ 70,0 [mm]	PN-EN ISO 15614-1 (manual welding)
135	1.2	FW: 3,0 [mm] ÷ 40,0 [mm]	PN-EN ISO 15614-1 (robotised welding)

2. Person responsible for welding supervision:

Bogdan Mazur (IWE III)

3. Deputy of the Person responsible for welding supervision:

Mateusz Nowak (IWE III)

4. Other welding supervisors:

Paulina Chorzępa (IWE III)

5. General provisions:

PRS S.A. Products and Persons Certification Bureau made a preliminary assessment of the welding processes executed in the Organization's production facility in terms of quality requirements for welding metallic materials and exercises continuous supervision thereof.

The requirements are supervised in accordance with PN-EN 15085-2 Standard and the Organization shall declare to PRS SA that no significant changes have been made in relation to the requirements.

The following changes shall be communicated to PRS SA:

- a new equipment or a significant change within manufacturing equipment,
- the change of the person responsible for welding supervision,
- introduction of new welding procedures WPQR.

6. Remarks:

The Welding Processes Evaluation Program PCW-01/RAIL is available at prs.pl (section: Services/Certification/Products).



Certification Division Director

Przemysław Gałka

Gdańsk, 2024-12-28

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